



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4021-5

Job Sheet 172521



Part No: D4021-5

Job Qty: 42 ea

Part Name: Blanking Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 2/20/18

Job Tracking No:

Due Date: 2/28/18

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG REV B SHEET 2 IPP RevA: new issue DD 09.11.25 verified by:EC IPP Rev:B as per dwg REV.A DD 10.02.22 verified by:EC IPP Rev:C as per dwg revB DD 10.04.20 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea	2/27/18	2/27/18	0.00	0.00	Start Up Waterjet		OK 18/02/26
100	Waterjet	40 pcs	2/27/18	2/27/18	0.00	1.88	Waterjet1		OK 18/02/26
120	QC	40 pcs	2/27/18	2/27/18	0.00	0.00	QC8		
130	Powdercoat	40 pcs	2/28/18	2/28/18	0.00	0.67	Powdercoat2		BK 18-2-26
135	QC	40 pcs	2/28/18	2/28/18	0.00	0.00	QC3		
140	Packaging	40 pcs	2/28/18	2/28/18	0.00	0.00	Packaging3		OK FEB 26 2018
150	QC21-SA	40 Ea	2/28/18	2/28/18	0.00	0.00	QC21		OK 18-2-26

Part Op
Descriptions: 100 - Cut as per dwg D4021

17138467 START: 1:15 OUT: 4:00 FINISH: 1:45

DAS
21
9:00

FEB 26 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	2.4880 sf (.0622 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S16GA	2	120	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Blanking Plate	0.194Inches + 0.005 - 0.001	0.199 0.193	9.195 Diameter	
2	Blanking Plate	3.500Inches ± 0.030	3.530 3.470	3.499	
3	Blanking Plate	2.560Inches ± 0.030	2.590 2.530	2.564	
4	Blanking Plate	0.810Inches ± 0.030	0.840 0.780	0.812	
5	Blanking Plate	0.060Inches ± 0.010	0.070 0.050	0.057	



Container No: S045376



Part: D4021-5

Job No: 172521

Serial No/Batch: S045376

Revision: D4021

Inspector:

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Date: 02/26/18